

CROSBY VALUE ADDED

- **Charpy impact properties:** Crosby shackles are quenched and tempered and have enhanced impact properties for greater toughness at all temperatures. If requested at the time of order, Crosby can provide Charpy impact properties.
- **Fatigue properties:** Fatigue properties are available for 1/3 to 55 metric ton shackles. These Crosby shackles are fatigue rated to 20,000 cycles at 1-1/2 times the Working Load Limit.
- **Ductility properties:** Typical ductility properties are available for all sizes upon special request.
- **Hardness levels and material tensile strengths:** Typical values are available for all sizes of shackles, and actual values can be furnished if requested at the time of order.
- **Proof Testing:** If requested at the time of order, shackles can be proof tested with certificates.
- **Mag Certification:** If requested at the time of order, shackles can be magnetic particle inspected with certificates.
- **Certification:** Certification to world class standards is available upon special request at the time of order; American Bureau of Shipping, Lloyds Register of Shipping, Det Norske Veritas, American Petroleum Institute, RINA, Nuclear Regulatory Commission, and several other worldwide standards.
- **Applications:** **Round pin shackles** can be used in tie down, towing, suspension or lifting applications where the load is strictly applied in-line. **Screw pin shackles** can be used in any application where a round pin shackle is used. In addition, screw pin shackles can be used for applications involving side-loading circumstances. Reduced working load limits are required for side-loading applications. **Bolt type shackles** can be used in any application where round pin or screw pin shackles are used. In addition, they are recommended for permanent or long-term installations and where the load may slide on the shackle pin causing the pin to rotate.
- **Material analysis:** Crosby can provide certified material (mill) analysis for each production lot, traceable by the Product Identification Code (PIC). Crosby, through its own laboratory, verifies the analysis of each heat of steel. Crosby purchases only **special bar** forging quality steel with specific cleanliness requirements and guaranteed hardenability.
- **Field inspection:** Written instructions for visual, magnaflux, and dye penetrant inspection of shackles are available from Crosby. In addition, acceptance criteria and repair procedures for shackles are available.
- **QUIC-CHECK®:** Shackles incorporate two marking indicators forged into the shackle bow at 45° angles from vertical. These are utilized to quickly check the approximate angle of a two-legged hitch or check the angle of a single leg hitch. If the load is off vertical or side loaded a reduction in the Working Load Limit of the shackle is required.

G-213
Round pin anchor shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVA, Grade A, Class 1, except for those provisions required of the contractor.



G-209
Screw pin anchor shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVA, Grade A, Class 2, except for those provisions required of the contractor.



G-2130
Bolt type anchor shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVA, Grade A, Class 3, except for those provisions required of the contractor.



G-210
Screw pin chain shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVB, Grade A, Class 2, except for those provisions required of the contractor.



G-215
Round pin chain shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVB, Grade A, Class 1, except for those provisions required of the contractor.



G-2150
Bolt type chain shackles meet the performance requirements of Federal Specification RR-C-271G, Type IVB, Grade A, Class 3, except for those provisions required of the contractor.

